



fact sheet



BHP Billiton Mitsubishi Alliance

DAUNIA MINE

JANUARY 2012

BHP Billiton Mitsubishi Alliance (BMA) is Australia's largest metallurgical coal miner and exporter. BMA continues to build upon its strong position within the mining sector by expanding existing operations and identifying new project opportunities.

For further information on BMA growth projects, please contact BMA

Freecall: 1800 078 797

Email: metcoalinfo@bhpbilliton.com

Reply Paid:
BHP Billiton Mitsubishi Alliance
Reply Paid 1430
Brisbane QLD 4001

Project Statistics

Location	Located on the eastern side of the existing Poitrel Mine, 18km southwest of Coppabella
Local Government area	Isaac Regional Council
Lease size	2690 hectares
Ownership	The project will be a 50-50 joint venture between BHP Billiton and Mitsubishi Development Pty Ltd, managed by BMA
Product	Semi-hard coking coal and PCI
Production	Up to 4.5Mtpa
Construction:	
Duration	Approximately two years. First coal is expected in 2013
Employment	Approximately 1000
Operations:	
Duration	Approximately 21 years
Employment	Approximately 450
Mining type	Open-cut, truck/excavator operation
Infrastructure	A new coal handling and preparation plant will be built on site
Export	Coal will be railed to BMA's Hay Point Coal Terminal

The Daunia Mine is an open-cut coal mine to be operated via an excavator and truck fleet. It is a quality coal resource opportunity to support BMA's growth options.

The mine is located in the northern section of the Bowen Basin approximately 18 kilometres southwest of Coppabella. It will produce up to 4.5 million tonnes per annum (Mtpa) of semi-hard coking coal and pulverised coal injection (PCI) coal for the export market.

The Daunia Mine involves:

- One new open-cut coal mine
- A new Coal Handling and Preparation Plant (CHPP)
- Infrastructure associated with the new operations and facilities including a conveyor, haul roads and an overpass across the Norwich Park rail line, linking mining areas to the treatment plant
- Purchase and construction of new mining equipment.

An Environmental Impact Statement (EIS) was developed for the Daunia Mine and released for public comment from 29 November 2008 until 2 February 2009. It was approved by the Coordinator-General on 26 October 2009, subject to conditions outlined in his report.

Construction

Following regulatory and owner approvals in March 2011, construction activities at the Daunia Mine commenced in mid 2011. Construction of the mine is expected to take approximately two years.

Operation

First coal is expected in 2013 and full production of up to 4.5 Mtpa is expected to start in 2014.

Workforce

Bechtel has been appointed by BMA to provide engineering, procurement, construction and management services.

Up to 1000 contractors will be required to construct the Daunia Mine. Contractors will be sourced from skilled resource pools around the northern Bowen Basin, Mackay and South East Queensland.

The Daunia Mine will require a workforce of approximately 450 employees during operations. The majority of the workforce is expected to be a remote workforce accommodated at The Mac Village in Coppabella.

BMA will continue to engage with the community keeping stakeholders updated on the mine's progress and providing opportunities for feedback.

More information:

Information about BMA's planned activities and projects is available by contacting us on 1800 078 797 or metcoalinfo@bhpbilliton.com

Project area

